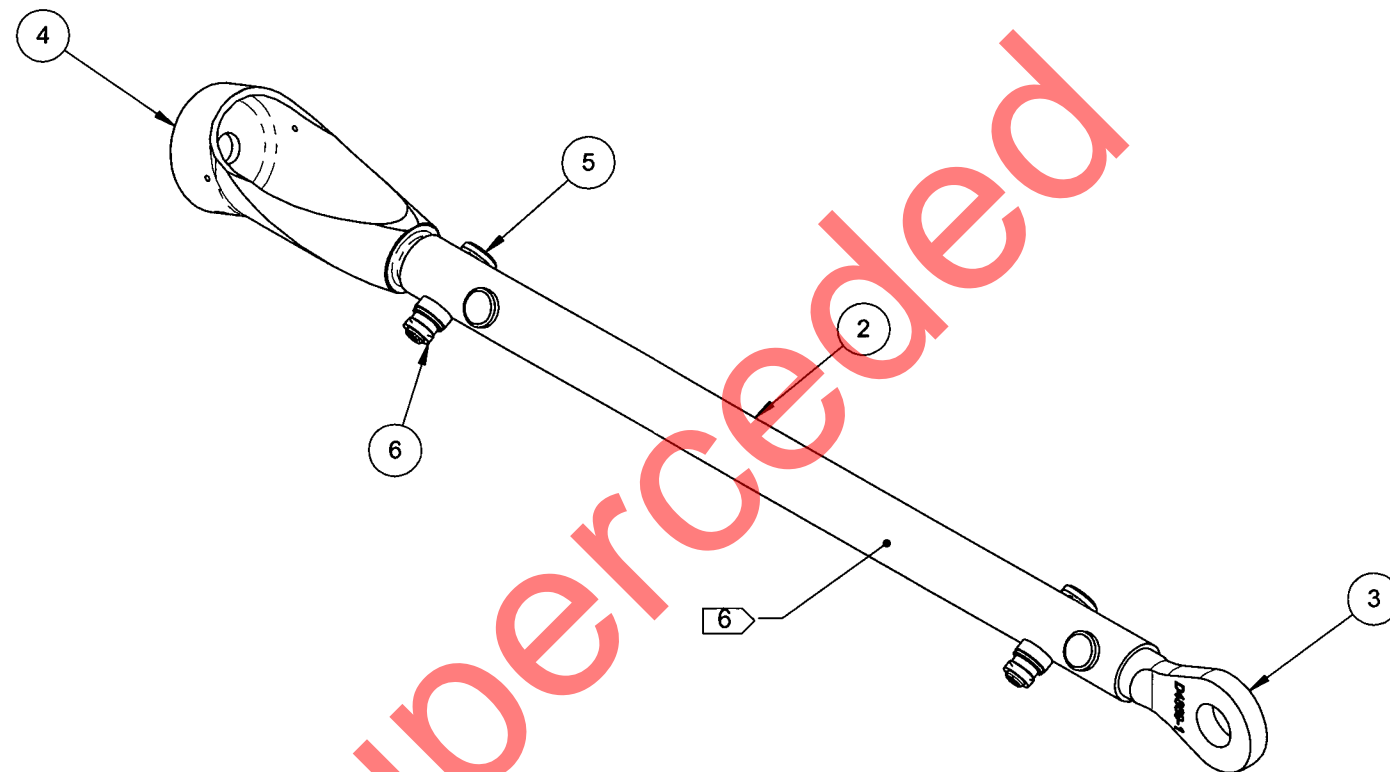


ITEM	QTY. -041	P/N	DESCRIPTION
1	X	D4802-041	FWD LEG ASSEMBLY
2	1	D4802-1	STRUT
3	1	D4869-1	END FITTING, EYE
4	1	D4920-1	END FITTING
5	4	HL20PB5-8	HI-LOK PIN
6	4	HL86-5	HI-LOK COLLAR



D4802-041 FWD LEG ASSEMBLY
(EQUIVALENT TO BELL P/N 407-064-106-101) B

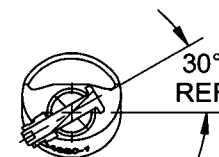
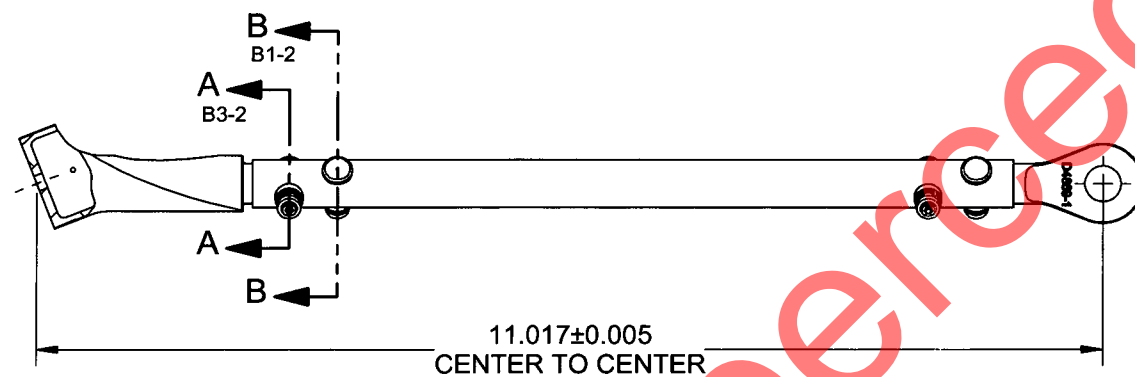
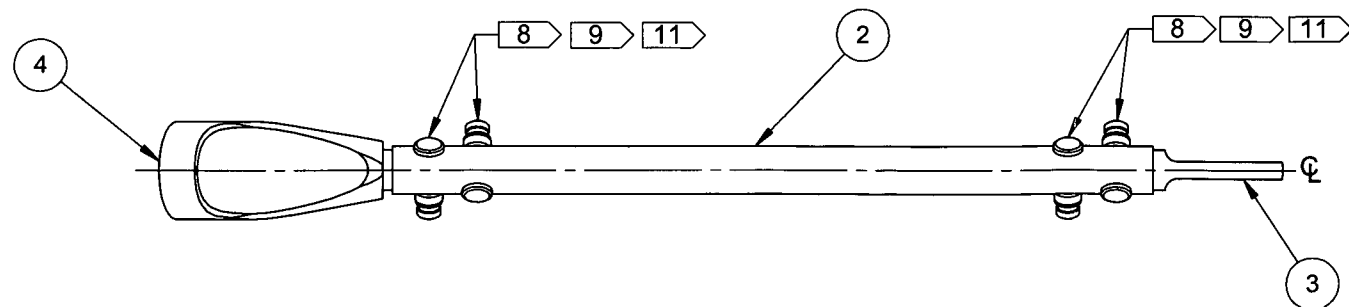
RELEASED
2014 -06- 16
MP

NOTES:

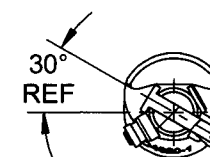
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.8
- 7) WEIGHT: 0.46 lbs
- 8) ALIGN PILOT HOLES IN D4802-1 WITH PILOT HOLES IN D4869-1 & D4920-1.
DRILL OUT EACH HOLE USING A P/N 13-SB65 (0.125) PILOTED DRILL.
REAM EACH HOLE USING P/N 31-219 (Ø0.1610) REAMER, USING DART TOOL SETUP DT9953
- B 9) INSTALL PIN/COLLAR AND END FITTING WITH HYSOL EA934NA OR MAGNOBOND 6398 ADHESIVE WHILE STILL WET
- B 10) ASSEMBLE PER DART TOOL DT9953
- 11) INSTALL HL20PB5-8 HI-LOK IN ORIENTATION SHOWN

B	REVISE NOTE 6), 7) & 9) (ZN A8-1); ADDED BELL P/N	RF	14.04.08
A	NEW ISSUE	RF	13.09.16
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO. REV. B	
MFG. APPR.	JLM	D4802 SHEET 1 OF 3	
APPROVED	HS	TITLE SCALE	
DE APPR.	DS	FWD LEG ASSEMBLY NTS	
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APPROVED



SECTION A-A C6-2
2 PL



SECTION B-B C6-2
2 PL

D4802-041 FWD LEG ASSEMBLY
AUXILIARY VIEW

RELEASED
2014-06-16

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO. D4802	REV. B
MFG. APPR.	JLM		SHEET 2 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	FWD LEG ASSEMBLY	NTS
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